

---

**LAPRENE® NATURALE 830000914 - SEBS**

---

<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1140</b>	kg/m <sup>3</sup>	ISO 1183

<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100% strain	<b>1.9</b>	MPa	ISO 37
Tensile stress at 300% strain	<b>2.7</b>	MPa	ISO 37
Tensile strain at break (TPE)	<b>876</b>	%	ISO 37
Tensile stress at break (TPE)	<b>8.9</b>	MPa	ISO 37
Shore A hardness, 3s	<b>67</b>	-	ISO 868
Tear strength	<b>32</b>	kN/m	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Zone1 temperature	<b>160 - 170</b>	°C	-
Zone2 temperature	<b>170 - 180</b>	°C	-
Zone3 temperature	<b>175 - 185</b>	°C	-
Nozzle temperature	<b>165 - 175</b>	°C	-
Extrusion Molding, Head Temperature	<b>180 - 190</b>	°C	Internal

**Other text information**

---

**Pre-drying**

---

Drying not necessary

**Longer pre-drying times/storage**

---

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.